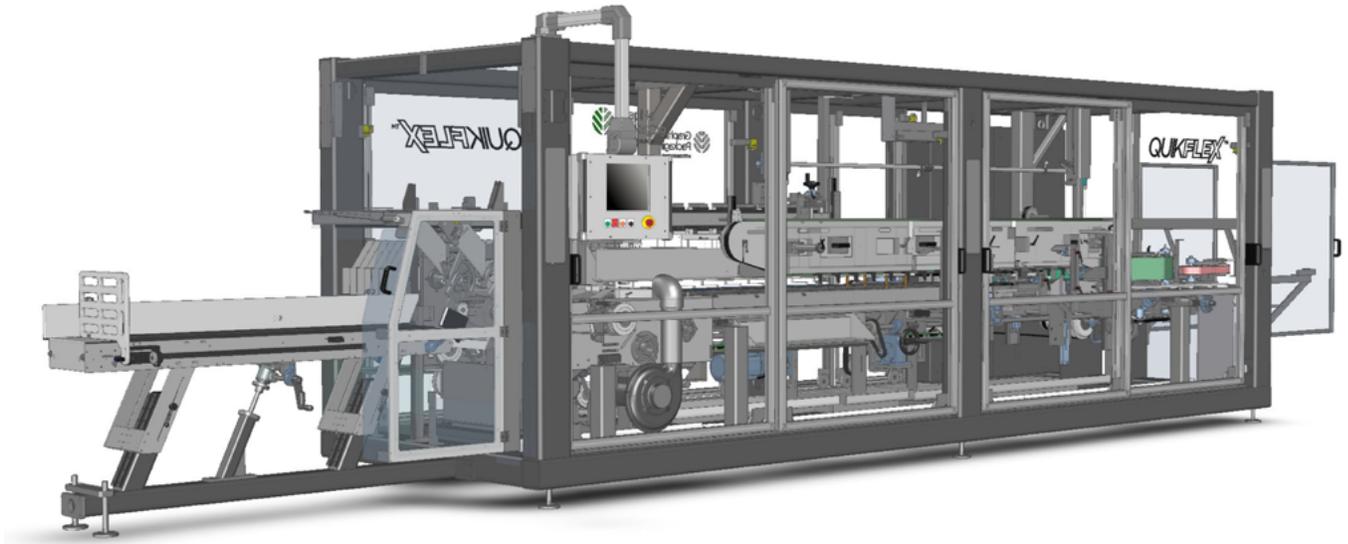
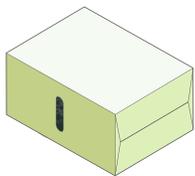


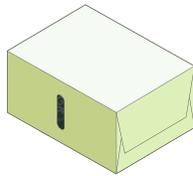
QUIKFLEX™ 400



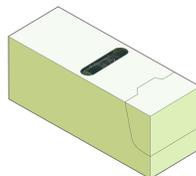
**Small Footprint, Continuous Motion
Packaging System Designed To Be
As Flexible as Your Marketplace**



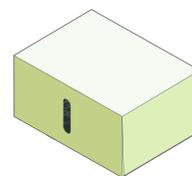
Square Corners



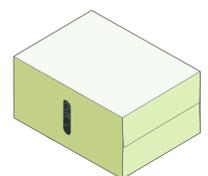
Overlap Flap



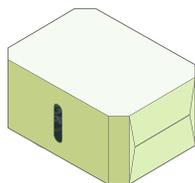
Fridge Vendor



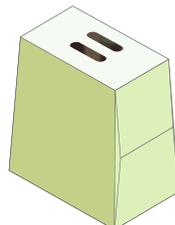
Full-Length-Flap



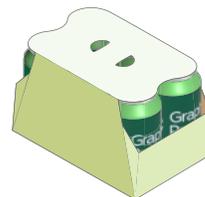
Butt Flap



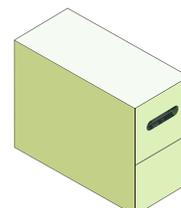
Beveled Corners



Two-Sided
Taper Pack



No-Top-Flap



Battery Box

QUIKFLEX™ 400

Cans | Bottles

The QuikFlex™ 400 system for fully enclosed packaging is an ideal footprint for moderate speed requirements over a wide range of pack counts and configurations.

MACHINE FEATURES

No-tool changeover

- Our no-tool changeover technology is quick, simple and repeatable, eliminating time consuming fine tuning.
- Our IQ tablet with changeover checklist and video help enable proven changeover times of 15-30 minutes depending on the change required.

Functional design, easy access construction

- Heavy-duty tubular steel frame with corrosion-resistant coatings and materials.
- Full-height, clear visibility and sliding guard doors provide easy walk-in access to the machine.
- Full-servo drive offers flexibility and smooth control.

More production, less maintenance

- Our design means less parts, fewer adjustments, simpler timing, fewer drive points, fewer chains, improved accessibility and better carton control from the feeder to the discharge.

Value-added Products and Services

Predictive maintenance program (PMP)
Let us manage your machine maintenance with our market-proven PMP program.

Standard

- IQ tablet - technical & parts manuals, 3D part viewer & changeover checklist.
- Runs multi-diameter/height products.
- Ergonomic waist high 6ft (1.8m) carton magazine with approximately 1350 carton capacity.
- Market-proven segment wheel feeder.
- High-volume air assist carton opening.
- Wedge metering for smooth product infeed.
- Powered chain-driven overhead.
- Narrow pack 2x2 53mm capability.
- Hot melt glue closure.
- Tankless hot melt glue system.
- Automatic prime and clean-out features.
- Automatic oil system with low level alarm.

Optional

- Change parts for additional product and/or package formats.
- 4' (1.2m) extended carton magazine, 2250 total carton capacity.
- Automatic tank feed.

Ancillary Equipment

- Turner/divider/reject units
- Machine can pull up to 15ft (4.5m) of upstream customer conveyor

Specifications

Bottles - operate at speeds up to:

Pitch	Line	Surge
6.25"	150ppm	180ppm
12.5"	75ppm	90ppm

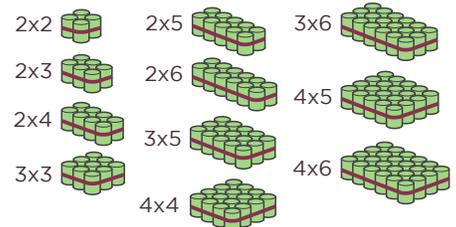
Cans - operate at speeds up to:

Pitch	Line	Surge
6.25"	150ppm	180ppm
12.5"	75ppm	90ppm

(ppm = packs per minute)

Package configuration

Range dependant on primary container diameters.



Primary container size ranges

Diameter: 2.1" (53mm) to 3" (76mm)
Height: 3.4" (86mm) to 9.8" (250mm)

Standard machine elevation

42" +2/-3" (1067mm +51/-76mm)

Machine weight

Approx. 15,000lbs (6,900 kg)

Electrical

Machine: 400/460 VAC, 50/60 Hz

Air requirements

65 PSI—17CFM (4.5 Bar—28.9 m3/h)

Lubrication

Automatic oil system
Manual grease

Hot melt

To customer specification



L	27' 6" 8382 mm
L1	6' 1829 mm
L2	21' 6" 6553 mm
H	6' 11" 2108 mm
D	6' 8" 2032 mm